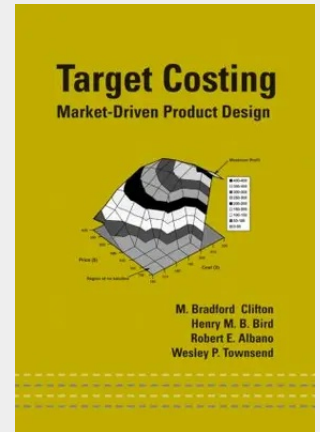


Clifton / Townsend / Bird

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Market Driven Product Design

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